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## Description

This invention relates to a discharge assembly more particularly, but not exclusively, to a discharge assembly usable with a chemical dispenser for discharging an amount of lavatory cleaner held in the dispenser to a lavatory cistern after each flush.

Lavatory chemical dispensers have been proposed, for example, as manufactured as under the trade name "Depend-O" in which a valve assembly attached to a bottle of toilet cleaning chemical, is used to dispense an amount of chemical into a lavatory after each flush. The valve mechanism is opened, under the action of gravity, when the cistern is flushed, and is closed by a bouyancy force, generated in an inverted cup-shaped member which retains air when the cistern is full of water, to push the valve member into the closed position.

The valve mechanism is arranged to restrict the amount of chemical dispensed by using an external sleeve-shaped holding member attached to the valve. The holding member fills up with chemical which drips out of the bottle when the valve is opened. The chemical is replaced by air entering the bottle from the cistern through the top of the holding member, until the chemical filling the holding member blocks the air passage into the bottle at which time the flow of chemical into the holding member stops. The chemical is dispensed from the holding member by displacement when the valve is closed.

It is a disadvantage of such a proposed dispenser that the amount of chemical dispensed is not precise.

It is a further disadvantage that the dispenser is unsuitable for use in both big and small tanks.

GB—A—613064 discloses a float operated valve device for a lavatory. The valve device includes a plug of cylindrical form constituting a transfer member interposed between two sealing surfaces which seal the chamber in a filling and emptying position respectively. The transfer member includes a cavity for carrying a charge of liquid from within a container connected to the valve, in the filling position, to outside the container, in the emptying position. US 3019451 discloses similar features to GB 613064, except that the cavity is constituted by a hollow tube having a plurality of openings based along the wall of the tube for passage of the liquid therethrough.

According to the invention, there is provided a dispensing valve for sealing an opening in and dispensing liquid from a container, the valve comprising a chamber movable between a filling position in which the chamber is fillable with liquid from the container and a discharge position in which liquid held in the chamber may be discharged, the chamber being movable through the opening between said positions and having at least one filling and discharge opening and characterised in that the filling and discharge opening is provided with a groove extending from the opening the groove reducing in cross sectional area

away from the opening whereby the groove provides a passage of reducing cross sectional area for transfer of air through the opening in the container during movement of the chamber from the discharge to the filling position.

The provision of the outlet groove, connected to the chamber opening allows pressure within the container to be adjusted after each flush operation. This prevents the build up of a substantial vacuum within the container. The applicant has found that the build up of such a vacuum results in a decrease of chemical discharge after each flush to such time as the air pressure within the dispenser bottle is so far out of proportion that the bottle returns to its original shape by sucking in air through the sides of the chamber. The provision of the outlet groove alleviates this and allows a highly consistent chemical discharged rate to be achieved.

An embodiment of the invention will now be described by way of example with reference to the accompanying drawings in which:

Figure 1 is a perspective view of a chemical dispenser incorporating the invention.

Figure 2 is an exploded cross-sectional view of the discharge assembly taken along the line 2—2' of Figure 1.

Figure 3 is a non-sectional view taken in the direction of arrow A of Figure 2.

Figures 4 and 5 show the embodiment of Figures 1 to 3 in use.

Figures 6a and 6b show detail of the mounting pieces, for mounting the dispenser shown in Figure 1 on the cistern side.

Figure 7 shows detail of a packaging arrangement for the embodiment of Figures 1 to 6.

With reference to Figure 1, a chemical dispenser generally designated 1 is shown. The dispenser 1 is attached to the side of a lavatory cistern 3, in a manner to be described later. The dispenser 1 includes a liquid chemical container 5 which is filled with liquid cleaning and deodorising chemical 7. The dispenser 1 is provided at its base, with a discharge assembly 9, through which the chemical 7 is discharged into the cistern 3 every time the cistern 3 is flushed. The container 5 is further provided with a stopper 11 which allows the dispenser 1 to be refilled with chemical 7 as necessary. The stopper 11 affects an airtight seal and is preferably screw threaded, the seal being provided by a piece of silicone material 12 inside the cap 11. (For detail, see Figure 7).

The discharge assembly 9 will be described in greater detail with reference to Figures 2 to 5. In Figure 2, the assembly 9 is shown in cross section. As illustrated, the assembly 9 includes a valve member 13 and a valve seat 15.

The valve member 13 includes a transporting chamber 17 of hollow, cylindrical form, having two elongate openings 25 formed in the sides thereof which includes a cap 19. The cap 19 is provided with an annular groove 21 into which a silicone material washer 23 is fitted. Grooves 26 are provided, extending from each opening 25, each groove 26 reducing in cross section away from the opening 25.

The chamber 17 is further provided with an adjustable silicone rubber plunger assembly 27 which includes a plunger 29, attached to a threaded member 31. The threads of the threaded member 31 engage with corresponding threads in an end piece 33, which is attached to the chamber 17 by means of complimentary threaded portions 35, 36. The inner threads 31, 32 and outer threads 35, 36 are arranged to be contra rotating as described below.

The end piece 33 is further provided with an annular groove 37 in which a further silicone washer 39 is fitted. The washer 39 has a beveled surface as shown.

A float 41 is preferably formed in one piece with the threaded member 31. The float 41 is provided with an annular depression 42 in its upper surface.

Turning to the valve seat 15, this is provided with a cylindrical opening 43 of sufficient diameter to accommodate the chamber 17 with a slight clearance. As will be described below, in use the valve member 13 moves between its discharge position, in which silicone washer 23 abuts against surface 45 of the valve member 15, and a fill-up position in which silicone washer 39 abuts against slightly beveled surface 47 of the valve seat 15. The valve seat 15 is formed as part of a stopper 49 which engages. In a press fit with the chemical container 5.

The working of the chemical dispenser 1, and in particular the discharge assembly 9, will now be described with reference to Figures 4 and 5.

With reference to Figure 4, the dispenser 1 is shown positioned in the cistern 3, prior to flushing. The float 41 holds the discharge assembly 9 in the fill-up position as shown. Then silicone washer 39 abuts against surface 47, to form a seal preventing seepage of chemical 7 out through the discharge assembly 9. The chemical 7, however, fills the chamber 17, through the openings 25.

When the cistern 3 is flushed the water level decreases as shown in Figure 5. The float 41 then ceases to exert a force holding the discharge assembly 9 in the fill-up position and the assembly 9 descends to the position shown in Figure 5, in which the silicone washer 23 abuts against surface 45 thus preventing chemical 7 from escaping from the container 5 into the cistern 3. However, the amount of chemical 7 held in the transporting chamber 17 is transferred out of the container 5 and into the annular depression 42 through openings 25, as shown. Any small amount of chemical which overflows out of the depression 42 is discharged into the water at the end of the flush and forms a concentrated solution of chemical to aid cleaning of the lavatory bowl.

The volume of the chamber 17 can be adjusted by rotation of the float and threaded member 31 relative to the end piece 33, so that the plunger 29 moves in or out accordingly. As previously mentioned, the threaded members 31, 32 have contra-rotating threads to the threaded members 35, 36, this allows the plunger 29 to be moved outwardly

without unscrewing the end piece 33. The plunger 33 is preferably pre-adjusted during manufacture to the minimum release position so that there should only be a requirement to increase the release of chemical. Adjustment of the amount of chemical allows the dispenser 1 and discharge assembly 9 to be uniformly effective in a wide variety of sizes of tank. Preferably, the transporting chamber is formed from translucent plastics material, for example polyethylene or nylon, so that the level of the plunger 29 is viewable through the chamber 17, the chamber 17 being marked with graduations indicating the preferred position of the plunger 29, for given sizes of cistern tank.

When the cistern refills, the water is coloured by the chemical previously released into the depression 42 and the float 51 moves up under action of the water pressure to displace the discharge assembly 9 into the fill-up position as shown in Figure 4.

With reference to Figure 6, holding pieces 49, 51 are shown. The holding pieces 49, 51 support the dispenser 1 relative to the side of the cistern 3, as shown in Figure 1. The container 5 is provided with slots 53, 55, 57 and 59 formed on the sides of the container. Slots 53, 55 are arranged to receive the U-shaped holding piece 49, the base 50 of the U, abutting against the lower sides of two of the slots 55, the projecting ends of the U being bent so that the holding piece 49 hooks around the cistern 3. Similarly, the inverted T holding piece 51 engages in either of the slots 57, 59 and is bent to hook onto another side of the cistern 3.

The holding piece 51 provides greater support, but it is not essential, for holding the dispenser 51 in place. A plurality of openings 55 are provided so that the holding piece may have an adjustable position in case of obstruction at the side of the cistern 3.

The container 5 is provided with a flat side surface, in which openings 55 are disposed and an arcuate side surface in which openings 53 are disposed. The different side surfaces allow the dispenser 1 to fit against both flat-sided and arcuate sided cistern tanks. The arcuate side preferably forms in arc of a 30 centimetre diameter circle.

With reference to Figure 7 the dispenser 1 is shown, having a cap 61 attached thereto. The cap 61 is frictionally fitted onto the container 5 and is of sufficient size to exert a slight force against the float 41 of the discharge assembly 9. This in turn acts on the silicone washer 39, which seals the container against surface 47 so that during transit and when on display, in a shop for example, the dispenser 1 is sealed to prevent seepage of chemical.

The container 5 is preferably manufactured from polyethylene. The remaining working parts with the exception of the silicone washers and plunger are also preferably manufactured from plastics or other corrosion resistant, materials, for example polyethylene or nylon.

The float 41 may be replaced by a inverted cup-

shaped member which traps air beneath it, when the cistern refills, so as to act as a float.

#### Claims

1. A dispensing valve for sealing an opening (43) in and dispensing liquid from a container (5), the valve comprising a chamber (17) movable between a filling position in which the chamber (17) is fillable with liquid from the container (5) and a discharge position in which liquid held in the chamber (17) may be discharged, the chamber (17) being movable through the opening (43) between said positions and having at least one filling and discharge opening (25) and characterised in that the filling and discharge opening (25) is provided with a groove (26) extending from the opening (25) the groove (26) reducing in cross sectional area away from the opening (25) whereby the groove (26) provides a passage of reducing cross sectional area for transfer of air through the opening (43) in the container during movement of the chamber (17) from the discharge to the filling position.
2. A valve as claimed in claim 1 characterised in that the chamber (17) has an adjustable volume.
3. A valve as claimed in claim 1 or claim 2, characterised in that the chamber (17) is interposed between first (39) and second (23) sealing surfaces for sealing the opening (43) in said filling and discharge positions respectively.
4. A valve as claimed in claim 3, characterised in that the first sealing surface (33, 39) comprises a sealing member (39) formed from elastomeric material.
5. A valve as claimed in claim 3 or claim 4, characterised in that the second sealing surface comprises a sealing member (23) formed from elastomeric material.
6. A valve as claimed in claim 2 or any claim dependent thereon, characterised by a plunger (29) movable in the chamber (17) so as to adjust the volume thereof.
7. A valve as claimed in claim 6, characterised in that the plunger (29) and chamber (17) are connected through complementary threaded portions (31, 33) so that relative rotation of the chamber (17) and the plunger (29) causes adjustment of said volume.
8. A valve as claimed in any one of the preceding claims, characterised by float means (41), connected to the chamber (17).
9. A valve as claimed in claim 8, characterised in that the float means (41) is provided with a depression (42), arranged so that, in use, liquid discharged from the chamber (17) is received in the depression (42).
10. A dispenser comprising a container (5) for liquid and a valve as claimed in any one of the preceding claims.
11. A dispenser as claimed in claim 10, characterised in that the container (5) is provided with means (49, 50, 51, 53, 55, 57) for attachment of the dispenser to the side of a lavatory cistern, one of the sides of the container being arcuate and another of the sides of the container being flat.

12. A dispenser as claimed in claim 10 or claim 11 further characterised by a cap (61) arranged to force the valve into a sealing position against the container opening (43).

#### Patentansprüche

1. Ausgabeventil zum dichten Verschluss einer Öffnung (43) eines Behälters (5) und zur Ausgabe von Flüssigkeit aus dem Behälter (5); das Ausgabeventil umfaßt eine Kammer (17), die zwischen einer Füllstellung, in der die Kammer (17) mit Flüssigkeit aus dem Behälter (5) auffüllbar ist, und einer Ausgabestellung verschiebbar ist, in der die in der Kammer (17) enthaltene Flüssigkeit ausgegeben werden kann; die Kammer (17) ist innerhalb der Öffnung (43) zwischen diesen Stellungen verschiebbar und hat mindestens eine Füll- und Ausgäbeöffnung (25); dadurch gekennzeichnet, daß die Füll- und Ausgäbeöffnung (25) eine Nut (26) aufweist, die sich von der Öffnung (25) aus erstreckt, wobei sich die Querschnittsfläche der Nut (26) mit zunehmender Entfernung von der Öffnung (25) verringert, so daß die Nut (26) einen Durchgang mit sich verringernder Querschnittsfläche für die Übertragung von Luft durch die Öffnung (43) in den Behälter bei der Bewegung der Kammer (17) aus der Ausgabestellung in die Füllstellung darstellt.
2. Ausgabeventil nach Anspruch 1, dadurch gekennzeichnet, daß die Kammer (17) ein einstellbares Volumen aufweist.
3. Ausgabeventil nach Anspruch 1 oder 2, dadurch gekennzeichnet, daß die Kammer (17) zwischen einer ersten Dichtfläche (39) und einer zweiten Dichtfläche (23) zur Abdichtung der Öffnung (43) in der Füllstellung bzw. in der Ausgabestellung angeordnet ist.
4. Ausgabeventil nach Anspruch 3, dadurch gekennzeichnet, daß die erste Dichtfläche (33, 39) ein Dichtelement (39) aus einem Elastomer umfaßt.
5. Ausgabeventil nach Anspruch 3 oder 4, dadurch gekennzeichnet, daß die zweite Dichtfläche ein Dichtelement (23) aus einem Elastomer umfaßt.
6. Ausgabeventil nach Anspruch 2 oder einem davon abhängigen Anspruch, gekennzeichnet durch einen Kolben (29), der innerhalb der Kammer (17) zur Einstellung des Volumens darselben verschiebbar ist.
7. Ausgabeventil nach Anspruch 6, dadurch gekennzeichnet, daß der Kolben (29) und die Kammer (17) durch komplementäre Schraubteile (31, 33) miteinander gekoppelt sind, damit die gegenseitige Drehung der Kammer (17) gegenüber dem Kolben (29) eine Einstellung des Volumens bewirkt.
8. Ausgabeventil nach einem der vorhergehenden Ansprüche, gekennzeichnet durch einen Schwimmerkörper (41), der mit der Kammer (17) verbunden ist.
9. Ausgabeventil nach Anspruch 8, dadurch gekennzeichnet, daß der Schwimmerkörper (41) eine Eindrückung (42) in einer solchen Anordnung

aufweist, daß im Gebrauch die aus der Kammer (17) ausgegebene Flüssigkeit in der Eindrückung (42) Aufnahme findet.

10. Ausgabevorrichtung, umfassend einen Behälter (5) für Flüssigkeit und ein Ausgabeventil nach einem der vorhergehenden Ansprüche.

11. Ausgabevorrichtung nach Anspruch 10, dadurch gekennzeichnet, daß der Behälter (5) Halteteile (45, 50, 51, 53, 55, 57) zur Befestigung der Ausgabevorrichtung an einer Seite eines Spülkastens aufweist, wobei eine Seite des Behälters gewölbt und eine anderen Seite des Behälters eben ausgebildet ist.

12. Ausgabevorrichtung nach Anspruch 10 oder 11, gekennzeichnet ferner durch eine Abschlußkappe (61), die das Ventil in eine Dichtstellung gegenüber der Behälteröffnung (43) gespannt hält.

#### Revendications

1. Valve distributrice destinée à obturer une ouverture (43) ménagée dans un récipient (5) et à fournir du liquide en provenance de ce récipient, le valve comprenant une chambre (17) pouvant se déplacer entre une position d'emplissage, dans laquelle la chambre (17) peut se remplir de liquide provenant du récipient (5), et une position d'écoulement, dans laquelle le liquide maintenu dans la chambre (17) peut être libéré pour son écoulement, la chambre (17) pouvant se déplacer à travers l'ouverture (43) entre lesdites positions et ayant au moins une ouverture (25) d'emplissage et de décharge par écoulement, valve caractérisée en ce que l'ouverture (25) d'emplissage et de décharge par écoulement comporte une gorge (26) s'étendant depuis l'ouverture (25), cette gorge (26) présentant une aire de section transversale qui diminue à partir de l'ouverture (25), de sorte que la gorge (26) offre un passage, à aire de section allant en diminuant, pour le transfert de l'air à travers l'ouverture (43) dans le récipient pendant le mouvement de la chambre (17) de la position de décharge par écoulement à la position d'emplissage.

2. Valve telle que revendiquée à la revendication 1, caractérisée en ce que la chambre (17) possède un volume réglable.

3. Valve telle que revendiquée à la revendication 1, ou à la revendication 2, caractérisée en ce que la chambre (17) est interposée entre des

première (39) et seconde (23) surfaces d'étanchéité, pour l'étanchement de l'ouverture (43) dans lesdites positions d'emplissage et de décharge par écoulement, respectivement.

4. Valve telle que revendiquée à la revendication 3, caractérisée en ce que la première surface (33, 39) d'étanchéité comprend un organe (39) d'étanchéité, formé en une matière élastomère.

5. Valve telle que revendiquée à la revendication 3 ou à la revendication 4, caractérisée en ce que la seconde surface d'étanchéité un organe (23) d'étanchéité formé en une matière élastomère.

6. Valve telle que revendiquée à la revendication 2 ou dans l'une quelconque des revendications qui en dépendent, caractérisée par la présence d'un plongeur (29) pouvant se déplacer dans la chambre (17) pour en ajuster le volume.

7. Valve telle que revendiquée à la revendication 6, caractérisée en ce que le plongeur (29) et la chambre (17) sont reliés par l'intermédiaire de parties (31, 33) filetées, à filetage complémentaire, de sorte qu'une rotation relative de la chambre (17) et du plongeur (29) provoque un ajustement dudit volume.

8. Valve telle que revendiquée dans l'une quelconque des revendications précédentes, caractérisée en ce qu'elle comporte un flotteur (41), relié à la chambre (17).

9. Valve telle que revendiquée à la revendication 8, caractérisée en ce que le flotteur (41) comporte un creux (42) agencé de manière qu'en service le liquide déchargé de la chambre (17) est reçu dans le creux (42).

10. Distributeur comprenant un récipient (5) pour du liquide, et une valve telle que revendiquée dans l'une quelconque des revendications précédentes.

11. Distributeur tel que revendiqué à la revendication 10, caractérisé en ce que le récipient (5) comporte des organes (49, 50, 51, 53, 55, 57) constituant des moyens de fixation du distributeur sur la côte d'un réservoir de toilette, l'une des côtes du réservoir étant incurvé et un autre des côtes du réservoir étant plat.

12. Distributeur tel que revendiqué à la revendication 10 ou à la revendication 11, caractérisé en outre en ce qu'il comporte un capuchon (61) agencé de manière à maintenir de force l'obtuteur de la valve en une position d'étanchement contre l'ouverture (43) du récipient.

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